## In the Claims:

1. (Currently Amended) A method of fabricating a high dielectric constant (high-k) capacitor structure, said method comprising:

depositing an adhesion layer [[on]] in physical contact with a SiO<sub>2</sub> substrate, said adhesion layer being selected from the group consisting of at least one of Si, Al, Al plus TiN, and [[SiO<sub>2</sub>]] <u>IrO<sub>2</sub></u>; and

depositing a noble metal bottom electrode [[on]] in physical contact with said adhesion layer.

- 2. (Original) The method of claim 1 further comprising: depositing a high-k dielectric material on said bottom electrode; depositing a top electrode on said high-k dielectric layer; patterning said top electrode and said high-k dielectric layer; depositing an insulation layer thereon; opening vias to said top electrode in the insulation layer; depositing a metal pad layer in said vias and atop said insulation layer; and patterning the metal pad layer.
- 3. (Original) The method recited in claim 1 wherein said bottom electrode is Pt.
- 4. (Original) The method recited in claim 2 wherein said top electrode is Pt.
- 5. (Original) The method recited in claim 2 wherein said insulation layer is SiO<sub>2</sub>.

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- 6. (Original) The method recited in claim 2 wherein said metal pad layer is Al or W.
- 7-15. (Canceled)
- 16. (New) The method of Claim 1, wherein the step of depositing an adhesion layer on the SiO<sub>2</sub> substrate comprises depositing a conductive layer.
- 17. (New) The method of Claim 17, wherein the step of depositing a conductive layer comprises depositing a layer of IrO<sub>2</sub>.
- 18. (New) The method of Claim 1, wherein the step of depositing an adhesion layer comprises depositing a layer of Al and TiN.
- 19. (New) The method of Claim 1, wherein the step of depositing said adhesion layer comprises depositing a first layer of Al, and depositing a second layer of TiN, the second layer being thicker than the first layer.
- 20. (New) The method of Claim 19, wherein the step of depositing a noble metal bottom electrode comprises depositing Pt.
- 21. (New) The method of Claim 16, wherein the step of wherein the step of depositing a noble metal bottom electrode comprises depositing Pt.

2004P51100US/ INTECH3.0-0 22. (New) A method of fabricating an electrode over a semiconductor substrate, comprising the steps of:

depositing a layer in physical contact with a SiO<sub>2</sub> substrate, said layer being selected from the group consisting of at least one of Si, Al, Al plus TiN, and IrO<sub>2</sub>; and depositing a noble metal electrode in physical contact with said layer.

- 23. (New) The method of Claim 22, wherein the step of depositing said layer on the SiO<sub>2</sub> substrate comprises depositing a conductive layer.
- 24. (New) The method of Claim 23, wherein the step of depositing a conductive layer comprises depositing a layer of IrO<sub>2</sub>.
- 25. (New) The method of Claim 23, wherein the step of depositing a noble metal electrode comprises the step of depositing Pt.
- 26. (New) The method of Claim 22, wherein the step of depositing a noble metal electrode comprises the step of depositing Pt.
- 27. (New) A method of fabricating a high K dielectric capacitor over a semiconductor substrate, comprising the steps of:

depositing an IrO<sub>2</sub> layer in physical contact with a SiO<sub>2</sub> substrate; depositing a noble metal bottom electrode on said IrO<sub>2</sub> layer; depositing a high-k dielectric material on said bottom electrode;

2004P51100US/ INTECH3.0-0 depositing a top electrode on said high-k dielectric layer;

patterning said top electrode and said high-k dielectric layer;

depositing an insulation layer thereon;

opening vias to said top electrode in the insulation layer;

depositing a metal pad layer in said vias and atop said insulation layer; and

patterning the metal pad layer;

wherein the IrO<sub>2</sub> adhesion layer is electrically coupled to the noble metal bottom electrode.

28. (New) The method of Claim 27, wherein the step of depositing a noble metal bottom electrode in physical contact with said IrO<sub>2</sub> layer comprises the step of depositing Pt.